

## NuCote™ Epoxy SL 2mm Self-levelling Epoxy Coating

### PRODUCT DESCRIPTION

**NuCote Epoxy SL 2mm** is a three-component self, high performance, self-levelling, high abrasion resistance and decorative epoxy coating which creates a seamless hygienic high gloss finish. The system consists of a pre-weighed Part A, Part B and Part C. Once cured **NuCote Epoxy SL 2mm** provides a hard wearing and abrasion resistant finish.

### ADVANTAGES

- Good abrasion resistance
- Good adhesion to concrete
- Easily applied on floors
- Solvent free, no odour during application
- Available in a wide range of colours
- Non-toxic
- Simplified mixing
- Provides seamless floors
- Impervious and non-absorbing surface finish

### APPLICATION AREAS

- Production facilities coatings.
- Warehouses floor coatings
- Smooth epoxy coatings up to 2 mm

### TECHNICAL DATA

DESCRIPTION	RESULTS
Pot Life (Minutes)	>40 (25°C)
Specific Gravity (g/l)	1.47
Touch Dry (Hours)	6 - 8 hrs
Recoat Time (Hours)	24 hrs
Solids content	100 %
Minimum WFT	2 mm
Coverage (m <sup>2</sup> )	2 L/m <sup>2</sup> @ 2 mm
Compressive strength (MPa)	> 60 MPa
Tensile Strength (MPa)	> 10 MPa

Note: The values given are average figures achieved in laboratory tests.

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## PACKAGING

**NuCote Epoxy SL 2mm** is supplied as a three component 18 Litre kit.

## STORAGE AND STABILITY

**NuCote Epoxy SL 2mm** Part A, Part B and Part C have a shelf life of 12 months when stored in the original containers in a cool, dry place. Failure to do so will result in a reduction of shelf life.

## SURFACE PREPARATION

Mechanical preparation of the substrate is important before priming with **NuCote MT Primer** or **NuCote GP Primer** takes place. The substrate should be structurally sound and free of oil, dust and debris, grease, paint, corrosion deposits, laitance, or other surface deposits. The surface should be prepared by captive blasting to exposed aggregate surface. Any cracks or bug holes should be filled with **NuCote Epoxy Paste** after application of **NuCote MT Primer** or **NuCote GP Primer**. Ensure moisture content is less than 5 %.

Consult **NuCote** Technical sales staff for advice on substrate survey and preparation.

## SUBSTRATE REQUIREMENTS

Concrete substrates to be of a good wood float finish or a steel floated finish with a minimum compressive strength of 25 MPa and 1.5 MPa in tensile adhesion strength. The surface must be laitance free with no dust of loose materials. The moisture content should always be monitored and be less than 5 % with no rising damp. Ensure DPM's are placed under the concrete screeds.

Prior to carrying out any work, the concrete substrate should be tested to determine the moisture vapour emission rate (MVER) according to test method ASTM F1869 or internal relative humidity (IRH) according to test method ASTM F2170 or use any approved and reliable substrate moisture testing equipment. For concrete slabs with an MVER of less than 5 lbs/1 000 ft<sup>2</sup>/24 hrs, use **NuCote GP Primer** or **NuCote PU Primer** one coat at 200 µm wet film thickness for resinous floors. If the MVER is over 5 lbs/1 000 ft<sup>2</sup>/24 hrs use **NuCote MT Primer** one coat at 200 µm followed by another coat of **NuCote Moisture Barrier Primer** with scatter aggregates (whenever scatter aggregates are specified).

## POT LIFE AND CURING

**NuCote Epoxy SL 2mm** has a pot life of 40 minutes or longer at an ambient temperature of 25°C. The product can be applied at temperatures between 15 and 25°C. Should the temperature increase, an accelerated reaction can be expected.

## MIXING

Premix base (Part A) to disperse any settlement and to ensure homogeneity. Add all of part B to part A and mix using a slow to medium speed drill with a mixing paddle for 1 minutes until both components have fully dispersed and a homogenous, uniform colour is achieved. Then add the aggregate (Part C). Mix for a further 2 minutes to ensure a smooth mix is achieved. Ensure to rotate the mixer inside the container. Only mix full kits, no splitting of kits is recommended.

## APPLICATION

2 mm Dry Film Thickness (at 9 m<sup>2</sup>/18 litre kit): (Notch Trowel or Pin Leveller Method)

To achieve a 2 mm DFT, pour mixed material on the floor and rake out using a 5 mm notch trowel, spreading evenly at a thickness of 2,0 mm. De-aerate and level by rolling with a spiked roller for up to 20 minutes after application. Spiked shoes are utilised to walk onto wet material during the levelling and de-aeration process.

NB: If cold conditions prevail, the material is thicker. Substrates and material should be warmed to allow for good flow out of the mixed material. Do not pull under ambient temperatures.

## CLEANING

Clean hands and skin immediately after use with industrial hand cleaner. Clean tools and equipment immediately after use with **NuCote Cleaner A** or **NuCote Cleaner MEK**.

## LIMITATIONS

- Working temperatures between 15 and 25°C.
- NuCote Epoxy SL 2mm** will not accommodate movement cracks.

## COLOURS

	Light Grey	RAL 7038
	Basalt Grey	RAL 7042
	Pebble Grey	RAL 7032
	Platinum Grey	RAL 7036
	Emerald Green	RAL 6001
	Beige	RAL 1001
	Oyster White	RAL 1013
	Traffic Black	RAL 9017
	Sky Blue	RAL 5015

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011 421 0313



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FLOORING PERFECTION

DISAVOWAL: The customer acknowledges and understands that after delivery, the goods will have left the control of Rigifoam (Pty) Ltd, and that the customer will be responsible for the unpacking of and connection/installation of the goods. The customer acknowledges that it is his/her further responsibility to ensure that a fully qualified and competent person is used to install the goods to ensure their effective operation. Failure by the customer to ensure the installation of the goods, according to the written instructions of the manufacturer and/or supplier, by a fully qualified and competent person, may result in the failure of the goods, injury, loss or damages to the customer. Accordingly, and in this event, Rigifoam (Pty) Ltd accepts no responsibility for any loss or damages that might arise by reason of death or personal injury to any person engaged in the installation or use of the goods thereafter, subject to the provisions of the Consumer Protection Act 68 of 2008.

**WATCH POINTS**

Humidity, moisture and curing of the primers are essential to these systems. The Colours are not UV stable however, functional. They may discolour when exposed to direct sunlight or UV. Storage is also vital to ensure the materials remain in a workable condition.

**DISCLAIMER**

Colours will always vary according to the printed version on our literature. These products are sold according to our standard terms and conditions of sale which is available on request and may not be overridden by any other legal documentation. Whilst the information contained herein is true, accurate and represents our best knowledge, the user must contact **NuCote** immediately should any complications occur. Site conditions, labour and application issues are out of our control and the contractor holds this liability. Figures for consumption are estimates and theoretical and do not allow for wastage, surface profiles that are not up to standard, porosity, variations in levels etc.

**HEALTH AND SAFETY INFORMATION**

**NuCote Epoxy SL 2mm Part A** contains epoxy resins. Use only with adequate ventilation. Avoid breathing of vapours and prolonged or repeated skin contact. Protective clothing and gloves should be worn when handling this product.

**NuCote Epoxy SL 2mm Part B** contains amine compounds. Use only with adequate ventilation and avoid breathing of vapours and prolonged or repeated skin contact. Protective clothing should be worn and contact with the body avoided. All sources of ignition should be removed.

**NuCote Epoxy SL 2mm Part C** contains crystalline quartz. Avoid inhalation of dust and wear suitable protective clothing (especially dust mask) when handling this product.

In case of contact with the eyes, rinse immediately with plenty of water and seek medical advice. If inhaled move to fresh air. Consult a physician after significant exposure. If swallowed, clean mouth with water and drink afterwards plenty of water. Do not induce vomiting without medical advice. In case of skin contact, take off contaminated clothing and shoes immediately. Wash off with soap and plenty of water. Consult a physician when in contact with existing open wounds.

For information and advice on the safe handling, storage and disposal of chemical products, users shall refer to the most recent **Material Safety Data Sheet** containing physical, ecological, toxicological, and other safety-related data.

The Material Safety Data applicable to the handling of epoxy raw materials should be read, understood, and rigidly adhered to. These are available on request from **NuCote**.

In accordance with ISO 9001:2015 and the Occupational Health and Safety Act (Act 85 of 1993), herewith Product and Safety Data Sheet.

We hereby confirm that we have received a Product and Safety Data Sheet for **NuCote™ Epoxy SL 2mm** system and are returning the obsolete copies.

<b>COMPANY NAME:</b>	
<b>SIGNATURE:</b>	
<b>NAME:</b>	
<b>DATE:</b>	

**CAUTION**

The information contained in this bulletin is to the best of our knowledge true and accurate but any recommendations or suggestions, which may be made, are without guarantee since the conditions of use are beyond our control. Furthermore, nothing contained herein shall be construed as a recommendation to use any product in conflict with existing patents covering any material or its use.

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